



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5149-3
Job Sheet 197785



Part No: D5149-3

Job Qty: 12 pcs

Part Name: Fwd Step



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/19

Job Tracking No:

Created By: Manon Dubois

Due Date: 8/26/19

Description:

Type: SOLD

Note: DWG REV D SHEET 6 IPP REV:A 14.09.05 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Bandsaw - 1	12 pcs	8/26/19	8/26/19	0.00	0.46	Bandsaw - 1		Manon 19/07/24
115	HAAS 4 Axis - B4B	12 pcs	8/26/19	8/26/19	1.00	2.24	HAAS - 1 - B4B		Manon 19/07/24
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	12 pcs	8/26/19	8/26/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		Manon 19/07/24
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



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CANADA
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Container No: S200103



Part: D5149-3

Job No: 197785

Serial No/Batch: S200103

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/24/19

				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130	QC 8	12 pcs	8/26/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
140	Packaging 3-1 - Stock - B4B	12 pcs	8/26/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B

QC 8 - 12
QC 8 - 14
QC 8 - 17
QC 8 - 20
QC 8 - 25
QC 8 - 3
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QC 8 - 33
QC 8 - 35
QC 8 - 39
QC 8 - 4
QC 8 - 44
QC 8 - 45
QC 8 - 49
QC 8 - 58
QC 8 - 8
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QC 8 - 68
QC 8 - 67
QC 8 - 1 (A)
QC 8 - 47
QC 8 - 40
QC 8 - 52
QC 8 - 23
QC 8 - 57

QC 8 - 12
QC 8 - 14
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QC 8 - 68
QC 8 - 67
QC 8 - 1 (A)
QC 8 - 47
QC 8 - 40
QC 8 - 52
QC 8 - 23
QC 8 - 57

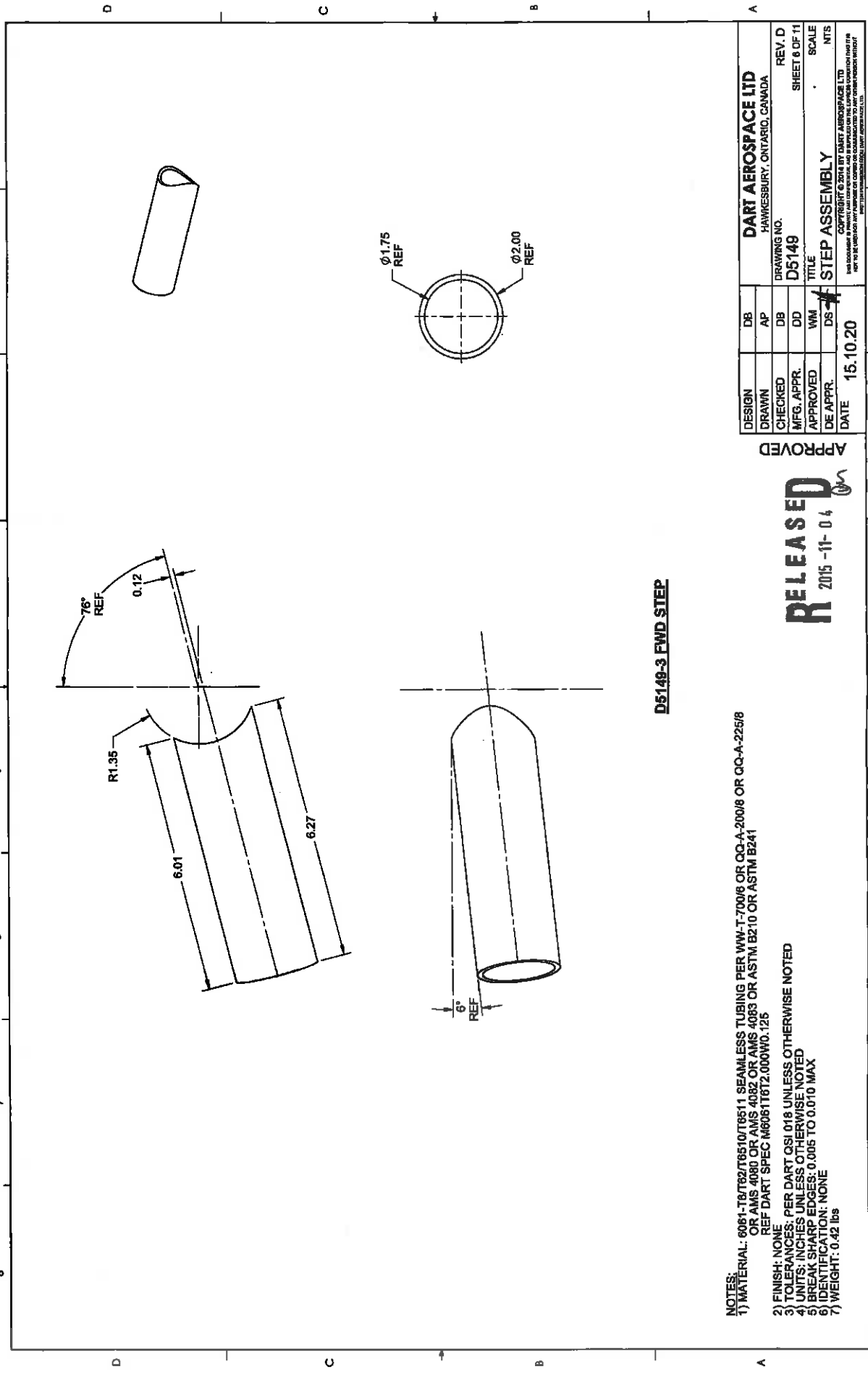
Packaging 3 - 12 - B4B

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	12 pcs	8/26/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - Bandsaw - CUT BLANK AT 6.325" LONG Descriptions: 115 - HAAS CNC Vertical Machine - MILL AS PER DWG AND FOLIO FB344 120 - QC2- Inspect parts off machine FAI/FAIB 130 - QC8- Inspect parts - second check 140 - Identify as per dwg & Stock Location: _____ LOCATION: WA001-13 150 - QC21- Final Inspection - Work Order Release					21 8-00 JUL 29 2019
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6T2.00W0.125	6061T6 Round Tube 2.00 X.125W	6.3240 ft (.527 ea)	110-Bandsaw - 1	5041572 = 1.00 5083771 = 0 5072328 = 0	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Bandsaw - 1	M6061T6T2.00W0.125	6	24	0	
Part Specifications					
Specifications could not be found.					

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S. 046
1427

Plex 7/16/19 10:54 AM Dart.dart.int4

1 2 3 4 5 6 7 8



NOTES:
1) MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8
OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241
REF DART SPEC M6061T6T2.000W0.125

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.42 lbs

D5149-3 FWD STEP

DESIGN	DB	AP	DB	DB	DD	WM	DS	15.10.20
DRAWN								
CHECKED								
MFG. APPR.								
APPROVED								
DE APPR.								
DATE								

APPROVED
RELEASED
2015-11-04
[Signature]

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. **D5149**
REV. D
SHEET 6 OF 11
TITLE **STEP ASSEMBLY**
SCALE
NTS
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